

OATEY CPVC ORANGE SOLVENT CEMENT

Latest Revision Date...02/29/00

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Section 1 IDENTITY OF MATERIAL

TRADE NAME	OATEY CPVC ORANGE SOLVENT CEMENT
PRODUCT NUMBERS	31127, 31128, 31129, 31130, 31131
FORMULA	CPVC Resin in Solvent Solution
SYNONYMS	CPVC Plastic Pipe Cement

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SECTION 2 HAZARDOUS INGREDIENTS

<u>INGREDIENTS</u>	<u>%</u>	<u>CAS NUMBER</u>	<u>SEC 313</u>
Amorphous Silica	1- 3%	112945-52-5	No
CPVC Resin (Non-Hazardous)	13-16%	9002-86-2	No
Cyclohexanone	10-15%	108-94-1	No
Tetrahydrofuran (See SECTION 6)	30-40%	109-99-9	No
Methyl Ethyl Ketone	30-45%	78-93-3	Yes
Orange Colorant	< 1%	N/A	No

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SECTION 3 KNOWN HAZARDS UNDER 29 CFR 1910.1200

<u>HAZARDS</u>	<u>YES</u>	<u>NO</u>	<u>HAZARDS</u>	<u>YES</u>	<u>NO</u>
Combustible Liquid		X	Skin Hazard	x	
Flammable Liquid	X		Eye Hazard	x	
Pyrophoric Material		X	Toxic Agent	x	
Explosive Material		X	Highly Toxic Agent		x
Unstable Material		X	Sensitizer		x
Water Reactive Material		X	Kidney Toxin	x	
Oxidizer		X	Reproductive Toxin	x	
Organic Peroxide		X	Blood Toxin		x
Corrosive Material		X	Nervous System Toxin	x	
Compressed Gas		X	Lung Toxin	x	
Irritant	X		Liver Toxin	x	
Carcinogen NTP/IARC/ OSHA (see SECTION 6)		X			

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SECTION 4 REGULATION

<u>CHEMICAL</u>	<u>TLV (TWA)</u>	<u>PEL</u>	<u>STEL</u>	<u>Hazard Action Level</u>
Amorphous Silica	10 mg/cu m	20 mppcf	N/A	N/A
Cyclohexanone	25 ppm	50 ppm	N/A	N/A
	100 mg/cu m (skin)	200 mg/cu m		
Tetrahydrofuran	200 ppm	200 ppm	250 ppm	N/A
	590 mg/cu m	590 mg/cu m	735 mg/cu m	
Methyl Ethyl Ketone	200 ppm	200 ppm	300 ppm	N/A
	590 mg/cu m	590 mg/cu m	885 mg/cu m	

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SECTION 5 REGULATED IDENTIFICATION

DOT PROPER SHIPPING NAME	CONSUMER COMMODITY ORM-D; For Gallons: Adhesives, 3, UN 1133, PG II
DOT HAZARD CLASS	Class 3 Flammable Liquid
SHIPPING ID NUMBER	UN 1133 (Gallons Only)
EPA HAZARDOUS WASTE ID NUMBER	D-001
EPA HAZARD WASTE CLASS	Ignitable Waste/Toxic Waste

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SECTION 6 EFFECTS OF EXPOSURE

ENTRY ROUTE	INHALE - YES INGEST - YES SKIN - YES EYE - YES
INHALATION	May cause irritation of mucous membranes, nose & throat, headache, dizziness, nausea, numbness of the extremities and narcosis in high concentrations. Has caused CNS depression & liver damage in animals, & high concentrations have caused retardation of fetal development in rats.
TETRAHYDROFURAN WARNING	The National Toxicology Program has reported that exposure of mice and rats to Tetrahydrofuran (THF) vapor levels up to 1800 ppm 6 hr/day, 5 days/week for their lifetime caused an increased incidence of kidney tumors in male rats and liver tumors in female mice. The significance of these findings for human health are unclear at this time, and may be related to "species specific" effects. Elevated incidences of tumors in humans have not been reported for THF. THF is not listed as a carcinogen by NTP, IARC, or OSHA. One THF vendor has recommended a reduction in the "acceptable exposure limit" from 200 ppm to 25 ppm, 8 and 12 hour time weighted average.
TARGET ORGANS	Eye, Skin, Kidney, Lung, Liver, Central Nervous System
SKIN	Chronic contact may lead to irritation & dermatitis. Chronic exposure to vapors of high concentration may cause dermatitis. May possibly be absorbed through the skin.
EYE	Vapors or direct contact may cause irritation.
INGESTION	May be aspirated into the lungs or cause systemic effects described under inhalation.

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SECTION 7 EMERGENCY AND FIRST AID PROCEDURES - 303/623-5716 COLLECT

SKIN If irritation arises, wash thoroughly with soap and water. Seek medical attention if irritation persists.

EYES If fumes cause irritation, move to fresh air and irrigate eyes with water for 15 minutes. If irritation persists, seek medical attention.

INHALATION Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Keep victim quiet and warm. Call a poison control center or physician immediately.

INGESTION Drink water and call a poison control center or physician immediately. Avoid alcoholic beverages. Never give anything by mouth to an unconscious person.

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SECTION 8 PHYSICAL AND CHEMICAL PROPERTIES

NFPA HAZARD SIGNAL HEALTH 2 STABILITY 1 FLAMMABILITY 3 SPECIAL NONE

BOILING POINT 151 Degrees F / 66 C

MELTING POINT N/A

VAPOR PRESSURE 145 mmHg @ 20 Degrees C

VAPOR DENSITY (AIR = 1) 2.5

VOLATILE COMPONENTS 86 – 88%

SOLUBILITY IN WATER Negligible

PH N/A

SPECIFIC GRAVITY 0.91 +/- 0.02

EVAPORATION RATE (BUAC = 1) = 5.5 - 8.0

APPEARANCE Orange Liquid

ODOR Ether-Like

WILL DISSOLVE IN Tetrahydrofuran

MATERIAL IS Liquid

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SECTION 9 FIRE AND EXPLOSION HAZARD DATA

FIRM NAME & MAILING ADDRESS OATEY CO., 4700 West 160th Street, P.O. Box 35906 Cleveland, Ohio 44135

OATEY PHONE NUMBER (216) 267-7100

EMERGENCY PHONE NUMBER For Emergency First Aid call (303) 623-5716 COLLECT For chemical transportation emergencies ONLY, call Chemtrec at 1-800-424-9300

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SECTION 13 DISCLAIMER

The information herein has been compiled from sources believed to be reliable, up-to-date, and is accurate to the best of our knowledge. However, Oatey cannot give any guarantees regarding information from other sources, and expressly does not make warranties, nor assumes any liability for its use.